

# Taxi 131 008 - Applying Decals



This document provides general information about the application of decals. Please refer to the document [How to position decals](#) for specific information on positioning of 131008 decals.

## Preparation

- Thoroughly clean the surface with a recommended surface cleaner to remove dirt, grease, wax or silicone polishes etc. before applying the decals.
- For freshly painted surfaces, wait seven days before applying the decals.
- The general environment should not be below 15°C, free from wind dust etc. to ensure trouble free application.
- Decide whether to install the whole decal or cut up into easier to handle pieces.
- Tools required: masking tape, pencil, squeegee, pin, knife, proprietary surface cleaner and a ruler.

## Application

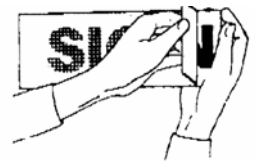
### STEP 1

Mark space and location of decal on application sheet and background for positioning, using a pencil or masking tape.



### STEP 2

With application side down, remove 30mm of the silicon backing sheet (from narrow side) by folding and trim  
OR  
Remove the entire silicon backing sheet (suitable for small areas only).



### STEP 3

Reposition on previous marks and press exposed adhesive areas with fingertips  
OR  
Spray the surface with an atomiser (water) and slide decal into position.



### STEP 4

Whilst squeegeeing in overlapping strokes, remove the backing sheet (little by little). Once in the correct position, squeegee with overlapping strokes from centre to remove water.



### STEP 5

Peel off the application carrier slowly from the face of the decal in a back to back 45°C angle method. Discard the carrier and re-squeegee the entire decal to ensure adhesion.



### STEP 6

Puncture any air bubbles with a pin and squeegee out the air.

